



# Acetylene

## Safety Data Sheet

according to the REACH Regulation (EC) 1907/2006 amended by Regulation (EU) 2020/878  
 Reference number: EIGA001  
 Issue date: 10/07/2013 Revision date: 05/06/2024 Supersedes version of: 08/09/2023 Version: 1.5

### SECTION 1: Identification of the substance/mixture and of the company/undertaking

#### 1.1. Product identifier

Product form : Substance  
 Name : Acetylene  
 Trade name : Acetylene 2.6 AAS  
 EC Index-No. : 601-015-00-0  
 EC-No. : 200-816-9  
 CAS-No. : 74-86-2  
 REACH registration No. : 01-2119457406-36  
 Product code : 000010021936  
 Formula : C2H2

#### 1.2. Relevant identified uses of the substance or mixture and uses advised against

##### 1.2.1. Relevant identified uses

Relevant identified uses : See the list of identified uses and exposure scenarios in the annex of the safety data sheet.  
 Consumer use.  
 Perform risk assessment prior to use.

Use of the substance/mixture : Metal coating  
 Formulation of mixtures with gas in pressure receptacles.  
 Lubrication of moulds for the manufacture of glass bottles.  
 Using gas as feedstock in chemical processes.  
 Using gas alone or in mixtures for the calibration of analysis equipment.  
 Electronic component manufacture  
 Industrial and professional. Perform risk assessment prior to use.  
 Fuel gas for welding, cutting, heating, brazing and soldering applications.  
 Fuels

Title	Life cycle stage	Use descriptors
Industrial uses, closed contained conditions (ES Ref.: EIGA001-1)		PROC1, PROC2, PROC3, PROC8b, PROC9, PROC16, ERC1, ERC2, ERC4, ERC6a, ERC6b, ERC7, ERC8d, ERC9a, ERC9b
Professional uses (ES Ref.: EIGA001-2)		PROC16, ERC9a, ERC9b
Consumer use. (ES Ref.: EIGA001-3)		PC13, ERC9a, ERC9b

Full text of use descriptors: see section 16

##### 1.2.2. Uses advised against

Uses advised against : None.



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### 1.3. Details of the supplier of the safety data sheet

Linde Gas UAB  
 Didlaukio g. 69  
 LT-08300 Vilnius  
 Lithuania  
 T + 37052787787  
[sds.ren@linde.com](mailto:sds.ren@linde.com)

### 1.4. Emergency telephone number

Emergency number : Apsinuodijimų kontrolės ir informacijos biuras, tel +370 52362052

## SECTION 2: Hazards identification

### 2.1. Classification of the substance or mixture

Classification according to Regulation (EC) No. 1272/2008 [CLP]

Physical hazards	Flammable gases, Category 1A, Chemically unstable gas A Gases under pressure : Dissolved gas	H220;H230 H280
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Full text of H- and EUH-statements: see section 16

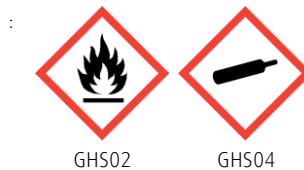
#### Adverse physicochemical, human health and environmental effects

No additional information available

### 2.2. Label elements

Labelling according to Regulation (EC) No. 1272/2008 [CLP]

Hazard pictograms (CLP)



Signal word (CLP)

: Danger

Hazard statements (CLP)

: H220 - Extremely flammable gas.  
 H230 - May react explosively even in the absence of air.  
 H280 - Contains gas under pressure; may explode if heated.

Precautionary statements (CLP)

- Prevention

: P202 - Do not handle until all safety precautions have been read and understood.  
 P210 - Keep away from heat, hot surfaces, sparks, open flames and other ignition sources. No smoking.

- Response

: P377 - Leaking gas fire: Do not extinguish, unless leak can be stopped safely.  
 P381 - In case of leakage, eliminate all ignition sources.

- Storage

: P403 - Store in a well-ventilated place.

Supplemental information

: Dispose of cylinder via gas supplier only. Cylinder contains a porous material which in some cases contains asbestos fibres and is saturated with a solvent (acetone or dimethylformamide).

### 2.3. Other hazards

Other hazards

: Asphyxiant in high concentrations. These high concentrations are within the flammability range. The substance/mixture has no endocrine disrupting properties.



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Other information : For safety reasons, acetylene is dissolved in a solvent, either acetone (CAS No. 67-64-1) or N,N-dimethylformamide (DMF) (CAS No. 68-12-2). A small quantity of the solvent (as an impurity) may be carried over with the acetylene as it is used. The concentration of the solvent in the gas is below the limit which could affect the classification of the acetylene.

### SECTION 3: Composition/information on ingredients

#### 3.1. Substances

Name	Product identifier	%	Classification according to Regulation (EC) No. 1272/2008 [CLP]
Acetylene	CAS-No.: 74-86-2 EC-No.: 200-816-9 EC Index-No.: 601-015-00-0 REACH-no: 01-2119457406-36	100	Flam. Gas 1A - Chem. Unst. Gas A, H220;H230 Press. Gas (Diss.), H280

Full text of H- and EUH-statements: see section 16

*Contains no other components or impurities which will influence the classification of the product.*

#### 3.2. Mixtures

Not applicable

### SECTION 4: First aid measures

#### 4.1. Description of first aid measures

First-aid measures after inhalation : Remove victim to uncontaminated area wearing self contained breathing apparatus. Keep victim warm and rested. Call a doctor. Perform cardiopulmonary resuscitation if breathing stopped.

First-aid measures after skin contact : Adverse effects not expected from this product.

First-aid measures after eye contact : Adverse effects not expected from this product.

First-aid measures after ingestion : Ingestion is not considered a potential route of exposure.

#### 4.2. Most important symptoms and effects, both acute and delayed

Most important symptoms and effects, both acute and delayed : In high concentrations may cause asphyxiation. Symptoms may include loss of mobility/consciousness. Victim may not be aware of asphyxiation. See section 11.

#### 4.3. Indication of any immediate medical attention and special treatment needed

None.

### SECTION 5: Firefighting measures

#### 5.1. Extinguishing media

Suitable extinguishing media : Dry powder. Carbon dioxide. Shutting off the source of the gas is the preferred method of control. Water spray or fog. Be aware of the risk of formation of static electricity with the use of CO2 extinguishers. Do not use them in places where a flammable atmosphere may be present.

Unsuitable extinguishing media : Do not use water jet to extinguish.



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### 5.2. Special hazards arising from the substance or mixture

- Reactivity in case of fire : No reactivity hazard other than the effects described in sub-sections below.
- Specific hazards : Exposure to fire may cause containers to rupture/explode.
- Hazardous combustion products : Carbon monoxide.

### 5.3. Advice for firefighters

- Specific methods : Continue water spray from protected position until container stays cool.  
Do not extinguish a leaking gas flame unless absolutely necessary. Spontaneous/explosive re-ignition may occur. Extinguish any other fire.  
Use fire control measures appropriate for the surrounding fire. Exposure to fire and heat radiation may cause gas receptacles to rupture. Cool endangered receptacles with water spray jet from a protected position. Prevent water used in emergency cases from entering sewers and drainage systems.  
If possible, stop flow of product.  
Use water spray or fog to knock down fire fumes if possible.  
Move containers away from the fire area if this can be done without risk.
- Special protective equipment for fire fighters : In confined space use self-contained breathing apparatus.  
Standard protective clothing and equipment (Self Contained Breathing Apparatus) for fire fighters.  
Standard EN 469 - Protective clothing for firefighters. Standard - EN 659: Protective gloves for firefighters.  
Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

## SECTION 6: Accidental release measures

### 6.1. Personal precautions, protective equipment and emergency procedures

#### 6.1.1. For non-emergency personnel

- Emergency procedures : Act in accordance with local emergency plan. Try to stop release. Evacuate area. Eliminate ignition sources. Ensure adequate air ventilation. Stay upwind. See section 8 of the SDS for more information on personal protective equipment.

#### 6.1.2. For emergency responders

- Emergency procedures : Monitor concentration of released product. Consider the risk of potentially explosive atmospheres. Wear self-contained breathing apparatus when entering area unless atmosphere is proved to be safe. See section 5.3 of the SDS for more information.

### 6.2. Environmental precautions

Try to stop release.

### 6.3. Methods and material for containment and cleaning up

- Methods and material for containment and cleaning up : Ventilate area.

### 6.4. Reference to other sections

See also sections 8 and 13.



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### SECTION 7: Handling and storage

#### 7.1. Precautions for safe handling

##### Safe use of the product

- : Avoid contact with pure copper, mercury, silver and brass with greater than 65% copper. Solvent may accumulate in piping systems. Prior to maintenance activities, perform a risk assessment based on the solvent in use. In case of DMF, take into account the conditions of its restrictions.
- Operating pressure in piping should be limited to 1.5 bar (gauge) or less due to more stringent national regulations (with maximum diameter DN25).
- Consider the use of flash back arrestors.
- For more guidance on safe use, refer to EIGA Doc.212 "Acetylene installations at customer premises", downloadable at <http://www.eiga.eu> and consult your supplier.
- Assess the risk of potentially explosive atmospheres and the need for explosion-proof equipment.
- Purge air from system before introducing gas.
- Take precautionary measures against static discharge.
- Keep away from ignition sources (including static discharges).
- Consider the use of only non-sparking tools.
- Ensure equipment is adequately earthed.
- The product must be handled in accordance with good industrial hygiene and safety procedures.
- Only experienced and properly instructed persons should handle gases under pressure.
- Consider pressure relief device(s) in gas installations.
- Ensure the complete gas system was (or is regularly) checked for leaks before use.
- Do not smoke while handling product.
- Use only properly specified equipment which is suitable for this product, its supply pressure and temperature. Contact your gas supplier if in doubt.
- Avoid suck back of water, acid and alkalis.
- Do not breathe gas.

##### Safe handling of the gas receptacle

- : Refer to supplier's container handling instructions.
- Do not allow backfeed into the container.
- Protect containers from physical damage; do not drag, roll, slide or drop.
- When moving cylinders, even for short distances, use a cart (trolley, hand truck, etc.) designed to transport cylinders.
- Leave valve protection caps in place until the container has been secured against either a wall or bench or placed in a container stand and is ready for use.
- If user experiences any difficulty operating valve discontinue use and contact supplier.
- Never attempt to repair or modify container valves or safety relief devices.
- Damaged valves should be reported immediately to the supplier.
- Keep container valve outlets clean and free from contaminants particularly oil and water.
- Replace valve outlet caps or plugs and container caps where supplied as soon as container is disconnected from equipment.
- Close container valve after each use and when empty, even if still connected to equipment.
- Never attempt to transfer gases from one cylinder/container to another.
- Never use direct flame or electrical heating devices to raise the pressure of a container.
- Do not remove or deface labels provided by the supplier for the identification of the content of the container.
- Suck back of water into the container must be prevented.
- Open valve slowly to avoid pressure shock.



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### 7.2. Conditions for safe storage, including any incompatibilities

Conditions for safe storage, including any incompatibilities

- : Segregate from oxidant gases and other oxidants in store.
- All electrical equipment in the storage areas should be compatible with the risk of a potentially explosive atmosphere.
- Observe all regulations and local requirements regarding storage of containers.
- Containers should not be stored in conditions likely to encourage corrosion.
- Container valve guards or caps should be in place.
- Containers should be stored in the vertical position and properly secured to prevent them from falling over.
- Stored containers should be periodically checked for general condition and leakage.
- Keep container below 50°C in a well ventilated place.
- Store containers in location free from fire risk and away from sources of heat and ignition.
- Keep away from combustible materials.

### 7.3. Specific end use(s)

None.

## SECTION 8: Exposure controls/personal protection

### 8.1. Control parameters

#### 8.1.1 National occupational exposure and biological limit values

No additional information available

#### 8.1.2. Recommended monitoring procedures

No additional information available

#### 8.1.3. Air contaminants formed

No additional information available

#### 8.1.4. DNEL and PNEC

#### Acetylene (74-86-2)

##### DNEL/DMEL (additional information)

Additional information	None established.
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##### PNEC (additional information)

Additional information	None established.
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#### 8.1.5. Control banding

No additional information available

### 8.2. Exposure controls

#### 8.2.1. Appropriate engineering controls

##### Appropriate engineering controls:

Gas detectors should be used when toxic gases may be released. Provide adequate general and local exhaust ventilation. Product to be handled in a closed system. Consider the use of a work permit system e.g. for maintenance activities. Systems under pressure should be regularly checked for leakages. Ensure exposure is below occupational exposure limits (where available).



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### 8.2.2. Personal protection equipment

**Personal protective equipment:**

A risk assessment should be conducted and documented in each work area to assess the risks related to the use of the product and to select the PPE that matches the relevant risk. The following recommendations should be considered: PPE compliant to the recommended EN/ISO standards should be selected.

**Personal protective equipment symbol(s):**



#### 8.2.2.1. Eye and face protection

**Eye protection:**

Wear safety glasses with side shields.

Standard EN 166 - Personal eye-protection - specifications

#### 8.2.2.2. Skin protection

**Hand protection:**

Wear working gloves when handling gas containers.

Standard EN 388 - Protective gloves against mechanical risks, performance level 1 or higher.

**Other skin protection**

Consider the use of flame resistant anti-static safety clothing.

Standard EN ISO 14116 - Limited flame spread materials.

Standard EN 1149-5 - Protective clothing: Electrostatic properties.

Wear safety shoes while handling containers.

Standard EN ISO 20345 - Personal protective equipment - Safety footwear.

**Other information:**

Consider the use of flame resistant anti-static safety clothing.

Standard EN ISO 14116 - Limited flame spread materials.

Standard EN 1149-5 - Protective clothing: Electrostatic properties.

Wear safety shoes while handling containers.

Standard EN ISO 20345 - Personal protective equipment - Safety footwear.

#### 8.2.2.3. Respiratory protection

**Respiratory protection:**

Self contained breathing apparatus (SCBA) or positive pressure airline with mask are to be used in oxygen-deficient atmospheres.

Self contained breathing apparatus is recommended, where unknown exposure may be expected, e.g. during maintenance activities on installation systems.

Standard EN 137 - Self-contained open-circuit compressed air breathing apparatus with full face mask.

#### 8.2.2.4. Thermal hazards

**Thermal hazard protection:**

Wear goggles with suitable filter lenses when use is cutting/welding.

### 8.2.3. Environmental exposure controls

**Environmental exposure controls:**

Refer to local regulations for restriction of emissions to the atmosphere. See section 13 for specific methods for waste gas treatment.

## SECTION 9: Physical and chemical properties

### 9.1. Information on basic physical and chemical properties

Appearance



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Physical state	: Gas
Colour	: Colourless.
Form	: Dissolved gas
Odour	: Poor warning properties at low concentrations. Garlic like.
Odour threshold	: Odour threshold is subjective and inadequate to warn of overexposure.
Melting point	: -80.8 °C
Freezing point	: Not applicable
Boiling point	: -84 °C
Flammability	: Extremely flammable gas.
Oxidising properties	: No oxidising properties.
Explosive limits	: Not known.
Lower explosion limit	: 2.3 vol %
Upper explosion limit	: 100 vol %
Flash point	: Not applicable for gases and gas mixtures.
Auto-ignition temperature	: 305 °C
Decomposition temperature	: Not applicable.
pH	: Not applicable for gases and gas mixtures.
Viscosity, kinematic	: No reliable data available.
Viscosity, dynamic	: 0.011 mPa·s No reliable data available.
Solubility in water	: 1185 mg/l
Partition coefficient n-octanol/water (Log Kow)	: 0.37
Partition coefficient n-octanol/water (Log Pow)	: Not applicable for gas mixtures.
Vapour pressure	: 44 bar(a)
Vapour pressure at 50°C	: Not applicable.
Critical pressure	: 6138 kPa
Density	: 0.38 g/cm <sup>3</sup> 25 °C
Relative density	: Not applicable.
Relative vapour density at 20°C	: 0.9
Relative gas density	: 0.9
Particle characteristics	: Not applicable Not applicable for gases and gas mixtures. Nanoforms are not relevant for gases and gas mixtures.

### 9.2. Other information

#### 9.2.1. Information with regard to physical hazard classes

Ci	: Not applicable.
Tci	: 3 %
Critical temperature	: 35 °C

#### 9.2.2. Other safety characteristics

Molecular mass	: 26 g/mol
Gas group	: Press. Gas (Diss.)
Additional information	: None.

## SECTION 10: Stability and reactivity

### 10.1. Reactivity

No reactivity hazard other than the effects described in sub-sections below.

### 10.2. Chemical stability

Dissolved in a solvent supported in a porous mass. Stable under recommended handling and storage conditions (see section 7). May react explosively even in the absence of air.





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### 10.4. Conditions to avoid

High temperature. High pressure. Keep away from heat/sparks/open flames/hot surfaces. – No smoking. Avoid moisture in installation systems.

### 10.3. Possibility of hazardous reactions

May decompose violently at high temperature and/or pressure or in the presence of a catalyst. May react explosively even in the absence of air. Can form explosive mixture with air. May react violently with oxidants.

### 10.5. Incompatible materials

Forms explosive acetylides with copper, silver and mercury. Do not use alloys containing more than 65% copper. Do not use alloys containing more than 43% silver. Air, Oxidisers. For additional information on compatibility refer to ISO 11114.

### 10.6. Hazardous decomposition products

Under normal conditions of storage and use, hazardous decomposition products should not be produced.

## SECTION 11: Toxicological information

### 11.1. Information on hazard classes as defined in Regulation (EC) No 1272/2008

Acute toxicity	: Acetylene has low inhalation toxicity, the LOAEC for mild intoxication in humans with no residual effects is 100 000ppm (107,000 mg/m <sup>3</sup> ). There are no data on oral and dermal toxicity (studies are not technically feasible as the substance is a gas at room temperature.
Acute toxicity (dermal)	: Not classified
Acute toxicity (inhalation)	: Not classified
Skin corrosion/irritation	: No known effects from this product. pH: Not applicable for gases and gas mixtures.
Serious eye damage/irritation	: No known effects from this product. pH: Not applicable for gases and gas mixtures.
Respiratory or skin sensitisation	: No known effects from this product.
Germ cell mutagenicity	: No known effects from this product.
Carcinogenicity	: No known effects from this product.
Reproductive toxicity	: Not classified
Toxic for reproduction : Fertility	: No known effects from this product.
Toxic for reproduction : unborn child	: No known effects from this product.
STOT-single exposure	: No known effects from this product.
STOT-repeated exposure	: No known effects from this product.
Aspiration hazard	: Not applicable for gases and gas mixtures.

Acetylene (74-86-2)	
Viscosity, kinematic	No reliable data available.
Hydrocarbon	Yes

### 11.2. Information on other hazards

#### 11.2.1. Endocrine disrupting properties

Adverse health effects caused by endocrine disrupting properties : The substance/mixture has no endocrine disrupting properties.

#### 11.2.2. Other information

No additional information available



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### SECTION 12: Ecological information

#### 12.1. Toxicity

Assessment : Classification criteria are not met.  
 Hazardous to the aquatic environment, short-term (acute) : Not classified  
 Hazardous to the aquatic environment, long-term (chronic) : Not classified  
 Not rapidly degradable

#### Acetylene (74-86-2)

LC50 96 h - Fish [mg/l]	545 mg/l
EC50 48h - Daphnia magna [mg/l]	242 mg/l
EC50 72h - Algae [mg/l]	57 mg/l

#### 12.2. Persistence and degradability

#### Acetylene (74-86-2)

Assessment	Will rapidly degrade by indirect photolysis in air. Will not undergo hydrolysis.
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#### 12.3. Bioaccumulative potential

#### Acetylene (74-86-2)

Partition coefficient n-octanol/water (Log Pow)	Not applicable for gas mixtures.
Partition coefficient n-octanol/water (Log Kow)	0.37
Assessment	Not expected to bioaccumulate due to the low log Kow (log Kow < 4). See section 9.

#### 12.4. Mobility in soil

#### Acetylene (74-86-2)

Assessment	Because of its high volatility, the product is unlikely to cause ground or water pollution. Partition into soil is unlikely.
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#### 12.5. Results of PBT and vPvB assessment

Assessment : Not classified as PBT or vPvB.

#### 12.6. Endocrine disrupting properties

Other adverse effects : No known effects from this product.  
 Assessment : The substance/mixture has no endocrine disrupting properties.

#### 12.7. Other adverse effects

Other adverse effects : No known effects from this product.  
 Effect on the ozone layer : No effect on the ozone layer.  
 Effect on global warming : No known effects from this product.



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### SECTION 13: Disposal considerations

#### 13.1. Waste treatment methods

Waste treatment methods : Contact supplier if guidance is required. Do not discharge into areas where there is a risk of forming an explosive mixture with air. Waste gas should be flared through a suitable burner with flash back arrestor. Ensure that the emission levels from local regulations or operating permits are not exceeded. Refer to the EIGA code of practice Doc.30 "Disposal of Gases", downloadable at <http://www.eiga.eu> for more guidance on suitable disposal methods. Do not discharge into any place where its accumulation could be dangerous. Return unused product in original container to supplier.

List of hazardous waste codes (from Commission Decision 2000/532/EC as amended) : 16 05 04 \*: Gases in pressure containers (including halons) containing hazardous substances.

#### 13.2. Additional information

Dispose of cylinder via gas supplier only. Cylinder contains a porous material which in some cases contains asbestos fibres and is saturated with a solvent (acetone or dimethylformamide). External treatment and disposal of waste should comply with applicable local and/or national regulations.

### SECTION 14: Transport information

In accordance with ADR / IMDG / IATA / ADN / RID

ADR	IMDG	IATA	ADN	RID
<b>14.1. UN number or ID number</b>				
UN 1001	UN 1001	UN 1001	UN 1001	UN 1001
<b>14.2. UN proper shipping name</b>				
ACETYLENE, DISSOLVED	ACETYLENE, DISSOLVED	Acetylene, dissolved	ACETYLENE, DISSOLVED	ACETYLENE, DISSOLVED
<b>Transport document description</b>				
UN 1001 ACETYLENE, DISSOLVED, 2.1, (B/D)	UN 1001 ACETYLENE, DISSOLVED, 2.1	UN 1001 Acetylene, dissolved, 2.1	UN 1001 ACETYLENE, DISSOLVED, 2.1	UN 1001 ACETYLENE, DISSOLVED, 2.1
<b>14.3. Transport hazard class(es)</b>				
2.1	2.1	2.1	2.1	2.1
<b>14.4. Packing group</b>				
Not applicable	Not applicable	Not applicable	Not applicable	Not applicable
<b>14.5. Environmental hazards</b>				
Dangerous for the environment: No	Dangerous for the environment: No Marine pollutant: No	Dangerous for the environment: No	Dangerous for the environment: No	Dangerous for the environment: No



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ADR	IMDG	IATA	ADN	RID
No supplementary information available				

### 14.6. Special precautions for user

Special transport precautions : Avoid transport on vehicles where the load space is not separated from the driver's compartment, Ensure vehicle driver is aware of the potential hazards of the load and knows what to do in the event of an accident or an emergency, Before transporting product containers: - Ensure there is adequate ventilation, - Ensure that containers are firmly secured, - Ensure valve is closed and not leaking, - Ensure valve outlet cap nut or plug (where provided) is correctly fitted, - Ensure valve protection device (where provided) is correctly fitted.

#### Overland transport

Classification code (ADR) : 4F  
 Special provisions (ADR) : 662  
 Limited quantities (ADR) : 0  
 Excepted quantities (ADR) : E0  
 Packing instructions (ADR) : P200  
 Mixed packing provisions (ADR) : MP9  
 Tank code (ADR) : PxBN(M)  
 Tank special provisions (ADR) : TU17, TA4, TT9  
 Vehicle for tank carriage : FL  
 Transport category (ADR) : 2  
 Special provisions for carriage - Loading, unloading and handling (ADR) : CV9, CV10, CV36  
 Special provisions for carriage - Operation (ADR) : S2  
 Hazard identification number (Kemler No.) : 239  
 Orange plates :



Tunnel restriction code (ADR) : B/D

#### Transport by sea

Limited quantities (IMDG) : 0  
 Excepted quantities (IMDG) : E0  
 Packing instructions (IMDG) : P200  
 EmS-No. (Fire) : F-D  
 EmS-No. (Spillage) : S-U  
 Stowage category (IMDG) : D  
 Stowage and handling (IMDG) : SW1, SW2  
 Segregation (IMDG) : SG46  
 Properties and observations (IMDG) : Flammable gas with slight odour. Explosive limits: 2.1% to 80%. Lighter than air (0.907). Rough handling and exposure to local heating should be avoided, since these conditions may result in delayed explosion. Empty cylinders should be carried with the same precautions as filled cylinders.

#### Air transport

PCA Excepted quantities (IATA) : E0  
 PCA Limited quantities (IATA) : FORBIDDEN  
 PCA limited quantity max net quantity (IATA) : FORBIDDEN  
 PCA packing instructions (IATA) : FORBIDDEN  
 PCA max net quantity (IATA) : FORBIDDEN  
 CAO packing instructions (IATA) : 200



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CAO max net quantity (IATA) : 15kg  
 Special provisions (IATA) : A1  
 ERG code (IATA) : 10L

### Inland waterway transport

Classification code (ADN) : 4F  
 Special provisions (ADN) : 662  
 Limited quantities (ADN) : 0  
 Excepted quantities (ADN) : E0  
 Equipment required (ADN) : PP, EX, A  
 Ventilation (ADN) : VE01  
 Number of blue cones/lights (ADN) : 1

### Rail transport

Classification code (RID) : 4F  
 Special provisions (RID) : 662  
 Limited quantities (RID) : 0  
 Excepted quantities (RID) : E0  
 Packing instructions (RID) : P200  
 Mixed packing provisions (RID) : MP9  
 Tank codes for RID tanks (RID) : PxBN(M)  
 Special provisions for RID tanks (RID) : TU17, TU38, TE22, TA4, TT9  
 Transport category (RID) : 2  
 Special provisions for carriage - Loading, unloading and handling (RID) : CW9, CW10, CW36  
 Colis express (express parcels) (RID) : CE2  
 Hazard identification number (RID) : 239

### 14.7. Maritime transport in bulk according to IMO instruments

IBC code : Not applicable.

## SECTION 15: Regulatory information

### 15.1. Safety, health and environmental regulations/legislation specific for the substance or mixture

#### 15.1.1. EU-Regulations

##### REACH Annex XVII (Restriction List)

EU restriction list (REACH Annex XVII)		
Reference code	Applicable on	Entry title or description
40.	Acetylene 2.6 AAS	Substances classified as flammable gases category 1 or 2, flammable liquids categories 1, 2 or 3, flammable solids category 1 or 2, substances and mixtures which, in contact with water, emit flammable gases, category 1, 2 or 3, pyrophoric liquids category 1 or pyrophoric solids category 1, regardless of whether they appear in Part 3 of Annex VI to Regulation (EC) No 1272/2008 or not.

##### REACH Annex XIV (Authorisation List)

Not listed on REACH Annex XIV (Authorisation List)

##### REACH Candidate List (SVHC)

Not listed on the REACH Candidate List



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### PIC Regulation (Prior Informed Consent)

Not listed on the PIC list (Regulation EU 649/2012)

### POP Regulation (Persistent Organic Pollutants)

Not listed on the POP list (Regulation EU 2019/1021)

### Ozone Regulation (1005/2009)

Not listed on the Ozone Depletion list (Regulation EU 1005/2009)

### VOC Directive (2004/42)

Restrictions on use : None.

### Seveso Directive (Disaster Risk Reduction)

Seveso Directive : 2012/18/EU (Seveso III) : Listed.

### Explosives Precursors Regulation (2019/1148)

Contains no substance(s) listed on the Explosives Precursors list (Regulation EU 2019/1148 on the marketing and use of explosives precursors)

### Drug Precursors Regulation (273/2004)

Contains no substance(s) listed on the Drug Precursors list (Regulation EC 273/2004 on the manufacture and the placing on market of certain substances used in the illicit manufacture of narcotic drugs and psychotropic substances)

### 15.1.2. National regulations

Ensure all national/local regulations are observed.

Safety data sheet in accordance with commission regulation (EU) No 2020/878.

Council Directive 89/391/EEC on the introduction of measures to encourage improvements in the safety and health of workers at work

Directive 2016/425/EEC on personal protective equipment

Directive 2014/34/EU on equipment and protective systems intended for use in potentially explosive atmospheres (ATEX)

Only products that comply with the food regulations (EC) No. 1333/2008 and (EU) No. 231/2012 and are labelled as such may be used as food additives.

This Safety Data Sheet has been produced to comply with Regulation (EU) 2015/830.

### 15.2. Chemical safety assessment

A CSA has been carried out.

## SECTION 16: Other information

### Indication of changes:

Safety data sheet in accordance with commission regulation (EU) No 2020/878.

Indication of changes	
Changed item	Change Comments

### Abbreviations and acronyms:

ADN	European Agreement concerning the International Carriage of Dangerous Goods by Inland Waterways
	ADR - Agreement concerning the International Carriage of Dangerous Goods by Road
	ATE - Acute Toxicity Estimate
BLV	Biological limit value
BOD	Biochemical oxygen demand (BOD)



# Acetylene

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Abbreviations and acronyms:	
CAO	Cargo Aircraft only / Cargo Aircraft only
CAS-No.	Chemical Abstract Service number
	CLP - Classification Labelling Packaging Regulation; Regulation (EC) No 1272/2008
COD	Chemical oxygen demand (COD)
	CSA - Chemical Safety Assessment
DMEL	Derived Minimal Effect level
DNEL	Derived-No Effect Level
EC50	Median effective concentration
EC	European Inventory of Existing Commercial Chemical Substances
ED	Endocrine disrupting properties
	EINECS - European Inventory of Existing Commercial Chemical Substances
EN	European Standard
IARC	International Agency for Research on Cancer
IATA	International Air Transport Association
IMDG	International Maritime Dangerous Goods
IOELV	Indicative Occupational Exposure Limit Value
LC50	Median lethal concentration
LD50	Median lethal dose
LOAEL	Lowest Observed Adverse Effect Level
NOAEC	No-Observed Adverse Effect Concentration
NOAEL	No-Observed Adverse Effect Level
NOEC	No-Observed Effect Concentration
N.O.S.	Not Otherwise Specified
OECD	Organisation for Economic Co-operation and Development
OEL	Occupational Exposure Limit
PBT	Persistent Bioaccumulative Toxic
PCA	Passenger and Cargo Aircraft / Passenger and Cargo Aircraft
PNEC	Predicted No-Effect Concentration
	PPE - Personal Protection Equipment
REACH	Registration, Evaluation, Authorisation and Restriction of Chemicals Regulation (EC) No 1907/2006
RID	Regulations concerning the International Carriage of Dangerous Goods by Rail
	RMM - Risk Management Measures
STP	Sewage treatment plant
ThOD	Theoretical oxygen demand (ThOD)



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Abbreviations and acronyms:	
TLM	Median Tolerance Limit
TRGS	Technical Rules for Hazardous Substances
STOT-RE	Specific Target Organ Toxicity-Repeated Exposure
STOT-SE	Specific Target Organ Toxicity-Single Exposure
UFI	Unique Formula Identifier
	UN - United Nations
VOC	Volatile Organic Compounds
vPvB	Very Persistent and Very Bioaccumulative
WGK	Water Hazard Class

Training advice : Ensure operators understand the flammability hazard.  
 Other information : Classification in accordance with the procedures and calculation methods of Regulation (EC) 1272/2008 (CLP). Key literature references and sources of data are maintained in EIGA doc 169 : 'Classification and Labelling Guide', downloadable at <http://www.Eiga.eu>.

Full text of H- and EUH-statements:	
Flam. Gas 1A - Chem. Unst. Gas A	Flammable gases, Category 1A, Chemically unstable gas A
H220	Extremely flammable gas.
H230	May react explosively even in the absence of air.
H280	Contains gas under pressure; may explode if heated.
Press. Gas (Diss.)	Gases under pressure : Dissolved gas

Full text of use descriptors	
ERC1	Manufacture of the substance
ERC2	Formulation into mixture
ERC4	Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
ERC6a	Use of intermediate
ERC6b	Use of reactive processing aid at industrial site (no inclusion into or onto article)
ERC7	Use of functional fluid at industrial site
ERC8d	Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)
ERC9a	Widespread use of functional fluid (indoor)
ERC9b	Widespread use of functional fluid (outdoor)
PC13	Fuels
PROC1	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions
PROC16	Use of fuels





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Full text of use descriptors	
PROC2	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
PROC3	Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities
PROC9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)

The classification complies with  
DISCLAIMER OF LIABILITY

- : ATP 12
- : Before using this product in any new process or experiment, a thorough material compatibility and safety study should be carried out.  
Details given in this document are believed to be correct at the time of going to press.  
Whilst proper care has been taken in the preparation of this document, no liability for injury or damage resulting from its use can be accepted.

Safety Data Sheet (SDS), EU LT

This information is based on our current knowledge and is intended to describe the product for the purposes of health, safety and environmental requirements only. It should not therefore be construed as guaranteeing any specific property of the product.

### Annex to the safety data sheet

This Annex documents the Exposure Scenarios (ESs) related to the identified uses of the registered substance. The ESs detail protective measures for workers and the environment in addition to those described in sections 7, 8, 11, 12 and 13 of the SDS that are required to ensure that the potential exposure to workers and the environment remains within acceptable levels for each of the identified uses.

#### Table of contents of the Annex

Identified Uses	Es N°	Short title	Page
Formulation of mixtures in pressure receptacles	EIGA001-1	Industrial uses, closed contained conditions	18
Transfilling in pressure receptacles	EIGA001-1	Industrial uses, closed contained conditions	18
Calibration of analysis equipment	EIGA001-1	Industrial uses, closed contained conditions	18
Feedstock in chemical processes	EIGA001-1	Industrial uses, closed contained conditions	18
Fuel gas for welding, cutting, heating, brazing and soldering applications.	EIGA001-1	Industrial uses, closed contained conditions	18
Fuel gas for welding, cutting, heating, brazing and soldering applications.	EIGA001-2	Professional uses	21
Fuel gas for welding, cutting, heating, brazing and soldering applications.	EIGA001-3	Consumer use.	24

# Acetylene

## Annex to the safety data sheet: Exposure scenario

Reference number: EIGA001 CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

### 1. EIGA001-1: Industrial uses, closed contained conditions

#### 1.1. Title section

##### Industrial uses, closed contained conditions

ES Ref.: EIGA001-1  
Revision date: 12/2/2019

Processes, tasks, activities covered	Industrial uses, including product transfers and associated laboratory activities within different closed or contained systems
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Environment	Use descriptors
CS1	ERC1, ERC2, ERC4, ERC6a, ERC6b, ERC7, ERC8d, ERC9a, ERC9b

Worker	Use descriptors
CS2	PROC1, PROC2, PROC3, PROC8b, PROC9, PROC16

Assessment method	ECETOC TRA 2.0
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#### 1.2. Conditions of use affecting exposure

##### 1.2.1. Control of environmental exposure: ERC1, ERC2, ERC4, ERC6a, ERC6b, ERC7, ERC8d, ERC9a, ERC9b

ERC1	Manufacture of the substance
ERC2	Formulation into mixture
ERC4	Use of non-reactive processing aid at industrial site (no inclusion into or onto article)
ERC6a	Use of intermediate
ERC6b	Use of reactive processing aid at industrial site (no inclusion into or onto article)
ERC7	Use of functional fluid at industrial site
ERC8d	Widespread use of non-reactive processing aid (no inclusion into or onto article, outdoor)
ERC9a	Widespread use of functional fluid (indoor)
ERC9b	Widespread use of functional fluid (outdoor)

##### Product (article) characteristics

Physical form of product	See section 9 of the SDS, No additional information
Concentration of substance in product	≤ 100 %

##### Amount used, frequency and duration of use (or from service life)

The actual tonnage handled per site is not considered to influence the immissions as such for this scenario as there is practically no release	
Emission Days (days/year)	260

# Acetylene

## Annex to the safety data sheet: Exposure scenario

Reference number: EIGA001 CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

### Technical and organisational conditions and measures

Ensure operatives are trained to minimise releases

### Conditions and measures related to sewage treatment plant

Wastewater emission controls are not applicable as there is no direct release to wastewater

### Conditions and measures related to treatment of waste (including article waste)

See section 13 of the SDS

### Other conditions affecting environmental exposure

No additional information

### 1.2.2. Control of worker exposure: PROC1, PROC2, PROC3, PROC8b, PROC9, PROC16

PROC1	Chemical production or refinery in closed process without likelihood of exposure or processes with equivalent containment conditions
PROC2	Chemical production or refinery in closed continuous process with occasional controlled exposure or processes with equivalent containment conditions
PROC3	Manufacture or formulation in the chemical industry in closed batch processes with occasional controlled exposure or processes with equivalent containment condition
PROC8b	Transfer of substance or mixture (charging and discharging) at dedicated facilities
PROC9	Transfer of substance or preparation into small containers (dedicated filling line, including weighing)
PROC16	Use of fuels

### Product (article) characteristics

Physical form of product	See section 9 of the SDS, No additional information
Concentration of substance in product	≤ 100 %

### Amount used (or contained in articles), frequency and duration of use/exposure

The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation and level of containment/automation (as reflected in the technical conditions) is the main determinant of the process-intrinsic emission potential.

Exposure duration	≤ 8 h/day
Covers frequency up to:	5 days/week

### Technical and organisational conditions and measures

See sections 2 and 7 of the SDS.	
Handle product within a closed system	
Apply a good standard of general or controlled ventilation when maintenance activities are carried out.	
Ensure operatives are trained to minimise exposure	

# Acetylene

## Annex to the safety data sheet: Exposure scenario

Reference number: EIGA001 CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed	
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### Conditions and measures related to personal protection, hygiene and health evaluation

See section 8 of the SDS.	
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### Other conditions affecting workers exposure

Indoor or outdoor use	
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## 1.3. Exposure estimation and reference to its source

### 1.3.1. Environmental release and exposure: ERC1, ERC2, ERC4, ERC6a, ERC6b, ERC7, ERC8d, ERC9a, ERC9b

The substance is not classified for human health hazards or for environment effects and it is not PBT or vPvB so that no exposure assessment or risk characterisation is required.
--

### 1.3.2. Worker exposure: PROC1, PROC2, PROC3, PROC8b, PROC9, PROC16

The substance is not classified for human health hazards or for environment effects and it is not PBT or vPvB so that no exposure assessment or risk characterisation is required.
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## 1.4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

### 1.4.1. Environment

Guidance - Environment	Check that RMMs and OCs are as described above or of equivalent efficiency
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### 1.4.2. Health

Guidance - Health	Check that RMMs and OCs are as described above or of equivalent efficiency
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# Acetylene

## Annex to the safety data sheet: Exposure scenario

Reference number: EIGA001 CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

### 2. EIGA001-2: Professional uses

#### 2.1. Title section

<b>Professional uses</b>	
ES Ref.: EIGA001-2	
Revision date: 12/2/2019	
Processes, tasks, activities covered	Professional uses, including transfer of product in non-industrial settings
<b>Environment</b>	<b>Use descriptors</b>
CS1	ERC9a, ERC9b
<b>Worker</b>	<b>Use descriptors</b>
CS2	PROC16
Assessment method	ECETOC TRA 2.0

#### 2.2. Conditions of use affecting exposure

##### 2.2.1. Control of environmental exposure: ERC9a, ERC9b

ERC9a	Widespread use of functional fluid (indoor)
ERC9b	Widespread use of functional fluid (outdoor)

#### Product (article) characteristics

Physical form of product	See section 9 of the SDS, No additional information
Concentration of substance in product	≤ 100 %

#### Amount used, frequency and duration of use (or from service life)

No additional information	
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#### Technical and organisational conditions and measures

Ensure operatives are trained to minimise exposure	
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#### Conditions and measures related to sewage treatment plant

No additional information	
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#### Conditions and measures related to treatment of waste (including article waste)

See section 13 of the SDS	
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#### Other conditions affecting environmental exposure

Closed systems are used in order to prevent unintended emissions	
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# Acetylene

## Annex to the safety data sheet: Exposure scenario

Reference number: EIGA001 CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

### 2.2.2. Control of worker exposure: PROC16

PROC16	Use of fuels
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Product (article) characteristics	
Physical form of product	See section 9 of the SDS, No additional information
Concentration of substance in product	≤ 100 %

Amount used (or contained in articles), frequency and duration of use/exposure	
The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation and level of containment/automation (as reflected in the technical conditions) is the main determinant of the process-intrinsic emission potential.	
Exposure duration	≤ 8 h/day
Covers frequency up to:	5 days/week

Technical and organisational conditions and measures	
Handle product within a closed system	
Apply a good standard of general or controlled ventilation when maintenance activities are carried out.	
See sections 2 and 7 of the SDS.	
Ensure operatives are trained to minimise exposure	
Ensure supervision is in place to check that the RMMs are in place and are being used correctly and that the OCs are being followed	

Conditions and measures related to personal protection, hygiene and health evaluation	
See section 8 of the SDS.	

Other conditions affecting workers exposure	
Indoor or outdoor use	

## 2.3. Exposure estimation and reference to its source

### 2.3.1. Environmental release and exposure: ERC9a, ERC9b

The substance is not classified for human health hazards or for environment effects and it is not PBT or vPvB so that no exposure assessment or risk characterisation is required.

### 2.3.2. Worker exposure: PROC16

The substance is not classified for human health hazards or for environment effects and it is not PBT or vPvB so that no exposure assessment or risk characterisation is required.

# Acetylene

## Annex to the safety data sheet: Exposure scenario

Reference number: EIGA001 CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

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### **2.4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES**

#### **2.4.1. Environment**

Guidance - Environment	Check that RMMs and OCs are as described above or of equivalent efficiency
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#### **2.4.2. Health**

Guidance - Health	Check that RMMs and OCs are as described above or of equivalent efficiency
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# Acetylene

## Annex to the safety data sheet: Exposure scenario

Reference number: EIGA001 CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

### 3. EIGA001-3: Consumer use.

#### 3.1. Title section

##### Consumer use.

ES Ref.: EIGA001-3  
Revision date: 12/2/2019

Processes, tasks, activities covered

Consumer use.  
Use as a fuel.

#### 3.2. Conditions of use affecting exposure

##### 3.2.1. Control of environmental exposure: ERC9a, ERC9b

ERC9a	Widespread use of functional fluid (indoor)
ERC9b	Widespread use of functional fluid (outdoor)

##### Product (article) characteristics

Physical form of product	See section 9 of the SDS, No additional information
Concentration of substance in product	≤ 100 %

##### Amount used, frequency and duration of use (or from service life)

No additional information

##### Conditions and measures related to sewage treatment plant

No additional information

##### Conditions and measures related to treatment of waste (including article waste)

See section 13 of the SDS

##### Other conditions affecting environmental exposure

Closed systems are used in order to prevent unintended emissions

##### 3.2.2. Control of consumer exposure: PC13

PC13	Fuels
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##### Product (article) characteristics

Physical form of product	See section 9 of the SDS, No additional information
Concentration of substance in product	≤ 100 %



# Acetylene

## Annex to the safety data sheet: Exposure scenario

Reference number: EIGA001 CAS-No.: 74-86-2 Product form: Substance Physical state: Gas

Amount used (or contained in articles), frequency and duration of use/exposure	
The actual tonnage handled per shift is not considered to influence the exposure as such for this scenario. Instead, the combination of the scale of operation and level of containment/automation (as reflected in the technical conditions) is the main determinant of the process-intrinsic emission potential.	
Exposure duration	≤ 8 h/day
Covers frequency up to:	5 days/week

Measures related to information and behavioural advice to consumers including personal protection and hygiene	
See section 8 of the SDS.	

Other conditions affecting consumer exposure	
Indoor or outdoor use	

### 3.3. Exposure estimation and reference to its source

#### 3.3.1. Environmental release and exposure: ERC9a, ERC9b

The substance is not classified for human health hazards or for environment effects and it is not PBT or vPvB so that no exposure assessment or risk characterisation is required.

#### 3.3.2. Consumer exposure: PC13

Information for contributing exposure scenario	
The substance is not classified for human health hazards or for environment effects and it is not PBT or vPvB so that no exposure assessment or risk characterisation is required.	

### 3.4. Guidance to Downstream User to evaluate whether he works inside the boundaries set by the ES

#### 3.4.1. Environment

Guidance - Environment	Check that RMMs and OCs are as described above or of equivalent efficiency
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#### 3.4.2. Health

Guidance - Health	Check that RMMs and OCs are as described above or of equivalent efficiency
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End of document